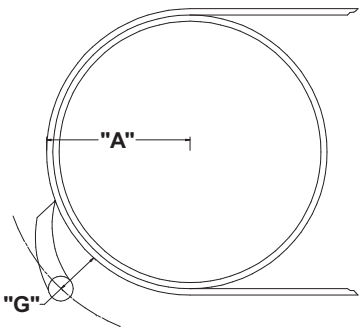


GAP DIMENSION CHART	
Pulley Diameter	"G" Dimension
18	4 1/4
20	3 5/8
24	3 5/8
30	3 1/2
36-42	3 1/8
48	3
Tolerance no more than $\pm 1/4$ "	

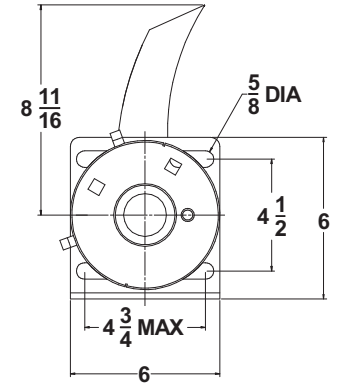
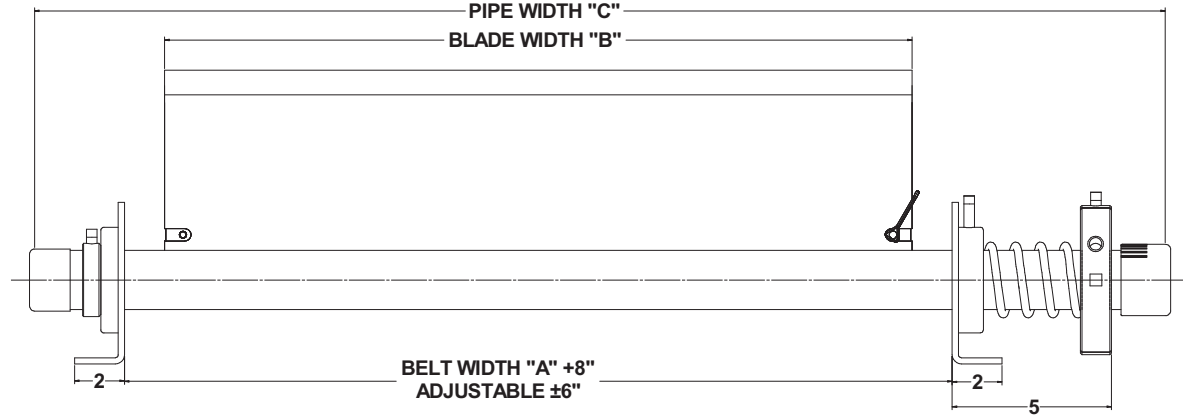
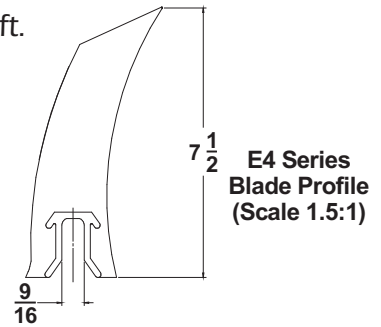
*Multiply "A" x 2 for pulley diameter.



-2" Blade Width				-8" Blade Width			
Part No.	Belt Width "A"	Blade Width "B"	Pipe Width "C"	Part No.	Belt Width "A"	Blade Width "B"	Pipe Width "C"
E4HDSCM18	18"	16"	56"	E4HDSCM18-8	18"	10"	56"
E4HDSCM24	24"	22"	62"	E4HDSCM24-8	24"	16"	62"
E4HDSCM30	30"	28"	68"	E4HDSCM30-8	30"	22"	68"
E4HDSCM36	36"	34"	74"	E4HDSCM36-8	36"	28"	74"
E4HDSCM42	42"	40"	80"	E4HDSCM42-8	42"	34"	80"
E4HDSCM48	48"	46"	86"	E4HDSCM48-8	48"	40"	86"
E4HDSCM54	54"	52"	92"	E4HDSCM54-8	54"	46"	92"
E4HDSCM60	60"	58"	98"	E4HDSCM60-8	60"	52"	98"
E4HDSCM72	72"	70"	110"	E4HDSCM72-8	72"	64"	110"

Cleaner will come with Tensioner on right side unless specified left.
 *Cleaner also available in all Stainless Steel

PATENT PENDING



-	-	-	-
-	-	-	-
001	Redesigned E4HP Cleaner to show new EasyTorsion Ring	JSL	-
REV.	DESCRIPTION	12-27-11	-
		BY	CHK'D
		DATE	DATE

St'd Tolerances for Cast Urethane
 (Unless otherwise noted)
 Decimal Dimensions:
 3 Decimal places ± 0.015
 2 Decimal places ± 0.030
 Hole locations ± 0.030
 Angular Dimensions:
 In degrees ± 60 min.
 In degrees & min. ± 15 min.
 Fractional Dimensions $\pm 1/32$

St'd Tolerances for Machined Urethane
 (Unless otherwise noted)
 Decimal Dimensions:
 3 Decimal places ± 0.005
 2 Decimal places ± 0.015
 Hole locations ± 0.010
 Angular Dimensions:
 In degrees ± 30 min.
 In degrees & min. ± 5 min.
 Fractional Dimensions $\pm 1/64$

Design derived from customer supplied drawings and or parts

Third Angle Projection
 Interpret drawing per ANSI Y145

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Drawn **Jeff Langley** 12-16-11
 APPROVED BY **David Liland** 12-16-11
 SCALE: N.T.S.

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E4 Heavy Duty Primary Cleaner
 SIZE **A**
 REV - 001 SHEET 1 OF 1